SoluShim[®] WATER SOLUBLE ALIGNMENT STICKS

US & FOREIGN PATENTS ISSUED & PENDING

FOR PERFECT & CONSISTENT PIPE & SEAM SPACING

FEATURES

- EPA Approved Aquasol[®] Water Soluble Composite Board
- Compatible with Any Metal
- Uniform in Thickness
- Highly Durable Yet Flexible
- Shape to Form Any Angle
- Place Between Plates, Pipes and Flanges to Maintain Perfect Gap

Traditional Method V Using Welding Rod Simple Solution **V** Using SoluShim[®] Alignment Sticks





PLATE TO PLATE

NO WELDING NO CUTTING NO GRINDING NO FOREIGN METAL CONTAMINATION





PIPE TO FLANGE



PIPE TO PIPE



aquasolwelding.com

SoluShim[®] WATER SOLUBLE ALIGNMENT STICKS



Spacer Characteristics

- Provides Required 1/8" Minumum Gap for Plate/ Pipe Projects As Required by AWS Code D1.6/D1.6M Stainless Steel Structural Code
- Highly Incompressable
- 100% Biodegradable & Environmentally Friendly
- Leaves Behind No Harmful Trace Elements

Spacer Installation & Removal

- Insert SoluShim® Sticks Between Plates to Create Required Spacing
- SoluShim[®] Sticks Can Be Bent to Form a 90[°] Angle (Secure with Aquasol[®] Water Soluble Tape if Necessary)
- Tack Weld the Joint As Normal Securing Even Gap
- Introduce Water to Dissolve and Easily Remove

ELIMINATE GUESSWORK IN PIPE FIT UP, ALLOWING FOR A PRECISE AND GUARANTEED MINIMUM GAP, EVERY TIME!

SPECIFICATIONS

SoluShim® Types and Sizes

| ITEM NO. | THICKNESS | | SIZE | | PACKACING | CASE PACK |
|-------------|-----------|--------|-----------|----------------|--------------------|------------------------------------|
| | ENGLISH | METRIC | ENGLISH | METRIC | PACKAGING | CASE PACK |
| SS-2-38-132 | 1/32" | 0.8 mm | 3/8" x 2" | 9 mm x 50.5 mm | 100 pieces/polybag | 10 polybags per case (1000 pieces) |
| SS-2-38-16 | 1/16" | 1.6 mm | 3/8" x 2" | 9 mm x 50.5 mm | 100 pieces/polybag | 10 polybags per case (1000 pieces) |
| SS-2-38-332 | 3/32" | 2.0 mm | 3/8" x 2" | 9 mm x 50.5 mm | 100 pieces/polybag | 10 polybags per case (1000 pieces) |
| SS-2-38-18 | 1/8" | 3.3 mm | 3/8" x 2" | 9 mm x 50.5 mm | 100 pieces/polybag | 10 polybags per case (1000 pieces) |
| SS-4-38-132 | 1/32" | 0.8 mm | 3/8" x 4" | 9 mm x 101 mm | 50 pieces/polybag | 20 polybags per case (1000 pieces) |
| SS-4-38-16 | 1/16" | 1.6 mm | 3/8" x 4" | 9 mm x 101 mm | 50 pieces/polybag | 20 polybags per case (1000 pieces) |
| SS-4-38-332 | 3/32" | 2.0 mm | 3/8" x 4" | 9 mm x 101 mm | 50 pieces/polybag | 20 polybags per case (1000 pieces) |
| SS-4-38-18 | 1/8" | 3.3 mm | 3/8" x 4" | 9 mm x 101 mm | 50 pieces/polybag | 20 polybags per case (1000 pieces) |

*Custom thicknesses and sizes available upon request.

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